

METHOD OF SECURING ELASTIC STRANDS TO FLAT SUBSTRATES AND PRODUCTS PRODUCED BY THE METHOD

Abstract of the Disclosure

5 A method of securing an elastic strand to a sheet of material includes moving the elastic strand and the sheet in a converging manner from a position in which the elastic strand is spaced from the sheet to another position in which the elastic strand contacts one surface of the sheet. Discrete elongate segments of adhesive are intermittently applied to
10 the strand. The elongate segments of adhesive secure the strand to the sheet. Various articles of manufacture may be formed using the method, including hygienic articles such as diapers.